

Cl/SfB	(31)	Ln6
CAW P10		
Uniclass L6631:P91		

Description

ME404 is a solvent free, self-adhesive, plastic-elastic, butyl rubber sealing tape with high adhesive strength, laminated on one side with a plastic non-woven fleece. Butyl Tape Fleece is stable in form in the longitudinal direction, while in the transverse direction it has a permanent movement capacity of up to 10%.

Colour

Grey

Packaging

ME404 is provided on a 15 metre roll with a full self-adhesive butyl backing.

Dimensions

Width x Thickness (mm)	Roll Length (m)	Rolls per Carton	Metres per Carton
50 x 1.5	15	6	90
75 x 1.5	15	4	60
100 x 1.5	15	3	45
150 x 1.5	15	2	30

Technical Information

Property	Test Method	Result
Building Material Class	4102	B2 (normal flammability)
Application Temperature		+5°C to +30°C
Temperature Resistance		-40°C to +130°C for short periods to +180°C
Storage		Store in shaded dry conditions between +10°C and 25°C.
Shelf Life		12 months when stored as recommended in original unopened containers.

Surface Preparation

- Surfaces must be dry and free from oil, grease and dust likely to impair adhesion.
- On very porous surfaces or where the application temperature is below 5°C, the use of ME901 Butyl & Bitumen Primer or ME902 Butyl & Bitumen Spray Primer is recommended.

Application

- Unroll the tape and position on the area to be bonded.
- Remove and discard the protective paper from the adhesive fixing strip.
- Press together the surfaces to be sealed applying pressure to remove any unevenness and ensure firm bonding.

Health & Safety Precautions

Safety data sheet must be read and understood before use.



ME404

Butyl Tape Fleece



Usage / Purpose

ME404 is used for sealing joints, seams, and cracks in internal window perimeter connections:

- With metal and sheet metal structures (e.g. sealing segment elements on metal structures)
- In covered roof areas (not UV resistant).

Key Benefits

- Adheres without primer to a wide variety of substrates
- Can be painted or plastered over
- 10% permanent movement capacity in the transverse direction

ME404

Butyl Tape Fleece



Technical Service

tremco illbruck has a team of experienced Technical Service Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Service on 0191 419 0505.

Guarantee / Warranty

tremco illbruck products are manufactured to rigid standards of quality. Any product which

has been applied (a) in accordance with tremco illbruck written instructions and (b) in any application recommended by tremco illbruck, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct. tremco illbruck Ltd. reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.



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