Description
CY360 is a cyanoacrylate activator made from aliphatic hydrocarbons and supplied in an easy-to-use handheld aerosol.

Colour
Colourless

Packaging
200 ml canister (12 per carton)

Technical Information
<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Composition</td>
<td>Aliphatic hydrocarbons</td>
</tr>
<tr>
<td>System</td>
<td>Accelerant</td>
</tr>
<tr>
<td>Application Temperature</td>
<td>+15°C to +25°C</td>
</tr>
<tr>
<td>Service Temperature</td>
<td>-55°C to +80°C</td>
</tr>
<tr>
<td>Storage</td>
<td>Store in shaded, dry conditions between +5°C and +20°C</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>9 months when stored as recommended in original, unopened containers</td>
</tr>
</tbody>
</table>

Protective Equipment
USE IN WELL VENTILATED CONDITIONS and ensure all recommended protective equipment is worn during handling & use of this product. For full recommendation, refer to safety data sheet.

Preparation
- Must be used in conjunction with an appropriate illbruck CY-series super glues.
- Surfaces must be clean, dry, smooth, firm and free from any traces of contaminant which may affect adhesion.
- Metal surfaces must be degreased using AT200 High Strength Cleaner and completely dry before bonding.

Application
- Spray CY360 evenly onto one of the surfaces to be bonded and allow sufficient time for it to dry.
- Apply the adhesive to the other surface.
- Bring the surfaces together taking care to align correctly for 10 seconds or as shown below.
- The high viscosity formulation allows use in vertical applications as well as for gap filling in joints of up to 0.25 mm.

Typical Bonding Times at Room Temperature depending on substrates
- Plastics 5 – 60 seconds
- Rubbers 2 – 20 seconds
- Metals (degreased) 10 – 60 seconds

Cleaning
Cured adhesive can only be removed by mechanical means.

Please Note
The substrates to be bonded must be close fitting. Surfaces must be degreased and clean before bonding. The product

Usage / Purpose
CY360 is a cyanoacrylate activator supplied in an easy-to-use handheld aerosol. It can be used in conjunction with any of the illbruck range of cyanoacrylate adhesives to create an instant high strength bond. CY360 is used to accelerate and improve the bonding of CY300 adhesive, particularly for mitred MDF joints during the assembly of valances, pelmets and decorative trims in the installation of kitchen units and fitted bedroom and office furniture.

Key Benefits
- Suitable for use in conjunction with illbruck CY-series super glues
- Significantly accelerates cure rates and improves bond strength
- Improves adhesive wetting and final bond strength on very porous substrates
- Non-staining, non-yellowing formulation, ideal for use on PVCu
is not suitable for permanent glass bonding or applications
where the joint may be immersed in water.

Health & Safety Precautions
Safety data sheet must be read and understood before use.
Extremely flammable - keep away from open flames and
other ignition sources.