

Cl/SfB		Yt3	
CAW Z20			
Uniclass L6739:P99			

Description

CY360 is a cyanoacrylate activator made from aliphatic hydrocarbons and supplied in an easy-to-use handheld aerosol.

Colour

Colourless

Packaging

200 ml canister (12 per carton)

Technical Information

Characteristic	Classification
Composition	Aliphatic hydrocarbons
System	Accelerant
Application Temperature	+15°C to +25°C
Service Temperature	-55°C to +80°C
Storage	Store in shaded, dry conditions between +5°C and +20°C
Shelf Life	9 months when stored as recommended in original, unopened containers

Protective Equipment

USE IN WELL VENTILATED CONDITIONS and ensure all recommended protective equipment is worn during handling & use of this product. For full recommendation, refer to safety data sheet.

Preparation

- Must be used in conjunction with an appropriate illbruck CY-series super glues.
- Surfaces must be clean, dry, smooth, firm and free from any traces of contaminant which may affect adhesion.
- Metal surfaces must be degreased using AT200 High Strength Cleaner and completely dry before bonding.

Application

- Spray CY360 evenly onto one of the surfaces to be bonded and allow sufficient time for it to dry.
- Apply the adhesive to the other surface.
- Bring the surfaces together taking care to align correctly for 10 seconds or as shown below.
- The high viscosity formulation allows use in vertical applications as well as for gap filling in joints of up to 0.25 mm.

Typical Bonding Times at Room Temperature depending on substrates)

- Plastics 5 – 60 seconds
- Rubbers 2 – 20 seconds
- Metals (degreased) 10 – 60 seconds

Cleaning

Cured adhesive can only be removed by mechanical means.

Please Note

The substrates to be bonded must be close fitting. Surfaces must be degreased and clean before bonding. The product



CY360

Cyanoacrylate Activator

Usage / Purpose

CY360 is a cyanoacrylate activator supplied in an easy-to-use handheld aerosol. It can be used in conjunction with any of the illbruck range of cyanoacrylate adhesives to create an instant high strength bond. CY360 is used to accelerate and improve the bonding of CY300 adhesive, particularly for mitred MDF joints during the assembly of valances, pelmets and decorative trims in the installation of kitchen units and fitted bedroom and office furniture.

Key Benefits

- Suitable for use in conjunction with illbruck CY-series super glues
- Significantly accelerates cure rates and improves bond strength
- Improves adhesive wetting and final bond strength on very porous substrates
- Non-staining, non-yellowing formulation, ideal for use on PVCu

Cyanoacrylate Activator

is not suitable for permanent glass bonding or applications where the joint may be immersed in water.

Health & Safety Precautions

Safety data sheet must be read and understood before use. Extremely flammable - keep away from open flames and other ignition sources.



Technical Service

tremco illbruck has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 01942 251400.

Guarantee / Warranty

tremco illbruck products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with tremco

illbruck written instructions and (b) in any application recommended by Tremco illbruck, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct. tremco illbruck Limited reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.



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